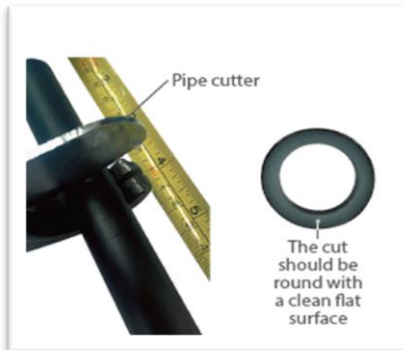


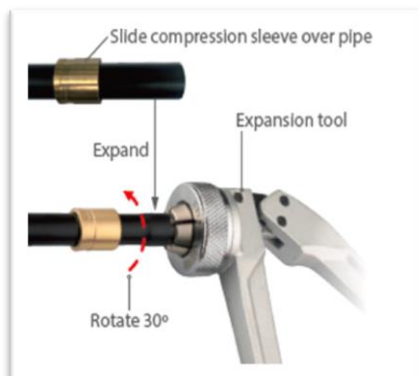


## COMPRESSION SYSTEM INSTALLATION INSTRUCTIONS



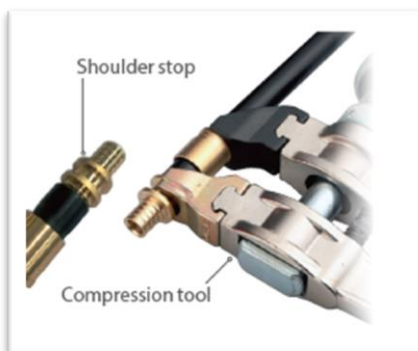
### STEP 1:

Measure the pipe and cut to correct angle, ensuring it is straight and burr free. Always use a PEX pipe cutter.



### STEP 2:

Slide the compression sleeve over the pipe with the bevelled end facing towards the fitting. Expand the pipe using the expansion tool, rotate the pipe 30°C and repeat the process, ensuring the pipe is evenly expanded.



### STEP 3:

Insert the fitting into the expanded pipe; use the compression tool to slide the sleeve towards the fitting, making sure the two surface areas (shoulder stop and PEX pipe) meet completely flat and evenly all around in order to achieve a super seal.

### STEP 4:

At completion, carry out pressure testing as required per AS/NZS 3500 and or any requirements specified by local authorities prior to burying or concealing the SuperSeal Compression System.